

## Data Sheet Xcel MGA

### Product Description

XCEL MGA is a very high strength, high viscosity, one-part elastic adhesive for indoor and outdoor applications based on MS Polymer. Specially designed for fast and non-rigid structural bonding in construction, metal industry, auto, marine, etc., with excellent adhesion to most substrates. Completely weather resistant, odourless and does not contain solvents, silicones or isocyanates.

### Fields of application

Multipurpose sealing and bonding in the natural stone, cultured stone and landscaping sectors.

- ✓ Bonds & Seals to most surfaces
- ✓ Kitchen & bathroom fixtures
- ✓ Countertops & backsplashes
- ✓ Windows & doors
- ✓ Wood & moulding/trim
- ✓ Thresholds, Sills, Siding & Vents
- ✓ Ductwork & HVAC
- ✓ Aluminum, Brass, Steel...
- ✓ Polystyrene, SM Insulation Board
- ✓ Stone, Brick, Fiber Cement & Tile
- ✓ Concrete, Glass, Wood & Porcelain
- ✓ Cultured Marble, Granite...

### Main Benefits

- ✓ Seals & bonds wet or dry
- ✓ Interior / exterior - paintable
- ✓ Environmentally friendly No VOC's
- ✓ Tensile strength 2.5 MPa / 363 Psi
- ✓ Permanently waterproof, flexible, crack proof, mold resistant
- ✓ Non - sag
- ✓ Eliminate nails, screws or clamps
- ✓ Vibration and impact-resistant
- ✓ Cures in 24 hrs under normal conditions



CERTIFICAZIONE  
DI PRODOTTO  
BUREAU VERITAS  
Certification



i ISEGA

HACCP™

### Directions for use

The substrates must be clean, dry, and free of old residues, polish, liquid sealants, wax, dust, grease and other contaminant which may affect the adhesion. Painted surfaces must be well cured and free of loose paint. The product is suitable for many types of construction materials, however, a preliminary adhesion test is recommended on every surface. After substrate preparation, apply with a manual- or pneumatic caulking gun. Uncured product may be easily removed with Xcel SDC. Cured sealant must be removed mechanically. Optimum bonding will be obtained after complete curing, i.e. after 24 to 48 hours at +23°C for a thickness between 2 to 3 mm.

XcelPro Inc.

Tel: +1-844-923-5776 E-mail: [info@xcelpro.co](mailto:info@xcelpro.co) Web: [www.XcelPro.co](http://www.XcelPro.co)

## **Technical Information:**

Raw material basis: MS Polymer

Consistency: Non-slump paste

Specific gravity: approx. 1.55 g/ml

Skin forming time: 5 – 10 minutes (at 23°C; 50% R.H.)

Curing rate: 2-3 mm/24 hr

Resistance to flow (ISO 7390): approx. 0 mm

Consumption: approx. 50 ml/ linear meter (nozzle diameter: 8mm)

Application temperature: Between 5°C to 40 °C

Properties of the cured product: (After one week at 23°C and 50% R.H.)

Service temperature: -40°C to +90°C

Shore A hardness (ISO 868): 65

Max. tensile (ISO 37): 2,50 MPa. / 363 Psi

Elongation at break (ISO 37): > 250 %

These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. The time until complete curing may be extended at lower temperature, lower humidity or increasing film thickness.

## **Colours and packaging information:**

This product is available in 290 ml cartridges.

Colour: Grey White

## **Storage and safety:**

The shelf life is 18 months in the original unopened original packaging, in dry conditions and protected from direct sunlight at temperatures between +5°C and +25°C.

Avoid skin and eye contact. For further safety information see the corresponding Safety Data Sheet.